



July 5, 2011

*Revised Fig.2 on Page 9 on 12/13/2011*

*Report Revised on 01/11/2012 for Editorial Changes Only*

Project Number 111316C

Mr. Stewart Wentworth

**QUICK MOUNT PV**

936 Detroit Avenue, Suite D  
Concord, CA 94518-2539

**Subject:** Quick Mount QBase with 6.5" Post as Used in Low Slope Mount (QMLSH-7) & Universal Tile Mount (QMUTM) Load Testing

Dear Mr. Wentworth:

As requested, Applied Materials & Engineering, Inc. (AME) has completed load-testing the QMLSH-7 hardware. The purpose of our testing was to evaluate the tensile and shear load capacity of the QMLSH-7 hardware attached to a commercially available 2"x4" Douglas Fir rafter.

**SAMPLE DESCRIPTION**

Nine (9) mockup samples were delivered to our laboratory on June 17, 2011. Mockup configuration consisted of three 16" long rafters at 7" o.c., screwed to 1/2" Structural 1 plywood. The 7" (finished height) Quick Mount Standoff (QMSO) hardware is attached through the plywood into the rafter with two 5/16"x3" lag bolts torqued to 15ft-lbs. Product hardware drawings are provided in Appendix A.

**TEST PROCEDURES & RESULTS**

**1. Tensile Strength**

Three samples were tested for tensile strength on June 29, 2011 using a United Universal testing machine. Samples were rigidly attached to the testing machine and a tensile load was applied to the 5/16"x1" machine bolt connected to the aluminum post. The samples were loaded in tension at a constant rate of axial deformation of 0.05 in./min. without shock until failure occurred. Based on the above testing, the average ultimate tensile load of the QMLSH-7 hardware in Douglas Fir was determined to be 3031 lbf.

The specific gravity and moisture content of the rafter was tested in accordance with ASTM D2395, Method A (oven-dry). The average specific gravity and moisture content was determined to be 0.436 and 20.9%, respectively. Detailed results are provided in Table I. Test setup is illustrated in Figure 1 of Appendix B.

Mr. Stuart Wentworth  
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## 2. Shear Strength Parallel to Rafter

Three samples were tested for shear strength on June 29, 2011 using a United Universal testing machine. Samples were rigidly attached to the testing machine and a shear load was applied to the 5/16"x1" machine bolt connected to the aluminum standoff. The samples were loaded parallel to rafter at a constant rate of axial deformation of 0.01 in./min. without shock until failure occurred. Based on the above testing, the average ultimate shear load, parallel to rafter, of the QMLSH-7 hardware in Douglas Fir was determined to be 803 lbf.

The specific gravity and moisture content of the rafter was tested in accordance with ASTM D2395, Method A (oven-dry). The average specific gravity and moisture content was determined to be 0.438 and 13.8%, respectively. Detailed results are provided in Table II. Typical test setup is illustrated in Figure 2 of Appendix B.

## 3. Shear Strength Perpendicular to Rafter

Three samples were tested for shear strength on June 30, 2011 using a United Universal testing machine. Samples were rigidly attached to the testing machine and a shear load was applied to the 5/16"x1" machine bolt connected to the aluminum standoff. The samples were loaded perpendicular to rafter at a constant rate of axial deformation of 0.01 in./min. without shock until failure occurred. Based on the above testing, the average ultimate shear load, perpendicular to rafter, of the QMLSH-7 hardware in Douglas Fir was determined to be 583 lbf.

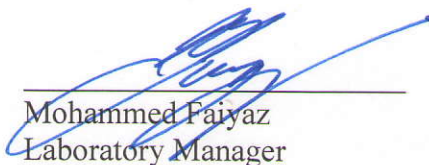
The specific gravity and moisture content of the rafter was tested in accordance with ASTM D2395, Method A (oven-dry). The average specific gravity and moisture content was determined to be 0.451 and 16.5%, respectively. Detailed results are provided in Table III. Typical test setup is illustrated in Figure 2 of Appendix B.

If you have any questions regarding the above, please do not hesitate to call the undersigned.

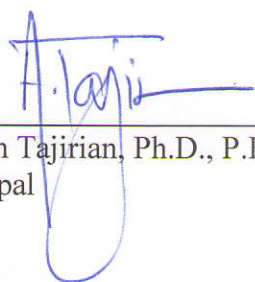
Respectfully Submitted,

**APPLIED MATERIALS & ENGINEERING, INC.**

**Reviewed By:**

  
Mohammed Faiyaz  
Laboratory Manager



  
Armen Tajirian, Ph.D., P.E.  
Principal

**TABLE I**  
**LOW SLOPE MOUNT QMLSH-7**  
**TENSILE LOAD TEST RESULTS**  
**PROJECT NUMBER 111316C**

<b>SAMPLE ID</b>	<b>ULTIMATE TENSILE LOAD (LBF)</b>	<b>RAFTER MOISTURE CONTENT (%)</b>	<b>RAFTER SPECIFIC GRAVITY</b>	<b>FAILURE MODE</b>
7PULL-1	2807	20.7	0.402	Lag bolt pull-out
7PULL -2	3283	22.0	0.476	Lag bolt pull-out
7PULL -3	3003	20.0	0.430	Lag bolt pull-out
<b>AVERAGE</b>	<b>3031</b>	<b>20.9</b>	<b>0.436</b>	<b>..</b>

**TABLE II**  
**LOW SLOPE MOUNT QMLSH-7**  
**SHEAR LOAD PARALLEL TO RAFTER TEST RESULTS**  
**PROJECT NUMBER 111316C**

<b>SAMPLE ID</b>	<b>ULTIMATE SHEAR LOAD PARALLEL TO RAFTER (LBF)</b>	<b>RAFTER MOISTURE CONTENT (%)</b>	<b>RAFTER SPECIFIC GRAVITY</b>	<b>FAILURE MODE</b>
7PARA-1	863	14.2	0.436	Lag bolt pull-out
7PARA-2	877	13.2	0.444	Lag bolt pull-out
7PARA-3	670	14.1	0.434	Lag bolt pull-out
<b>AVERAGE</b>	<b>803</b>	<b>13.8</b>	<b>0.438</b>	<b>..</b>

**TABLE III**  
**LOW SLOPE MOUNT QMLSH-7**  
**SHEAR LOAD PERPENDICULAR TO RAFTER TEST RESULTS**  
**PROJECT NUMBER 111316C**

<b>SAMPLE ID</b>	<b>ULTIMATE SHEAR LOAD PERPENDICULAR TO RAFTER (LBF)</b>	<b>RAFTER MOISTURE CONTENT (%)</b>	<b>RAFTER SPECIFIC GRAVITY</b>	<b>FAILURE MODE</b>
7PERP-1	609	14.1	0.434	Buckled plywood
7PERP-2	639	16.2	0.432	Buckled plywood
7PERP-3	500	19.1	0.488	Lag bolt pull-out
<b>AVERAGE</b>	<b>583</b>	<b>16.5</b>	<b>0.451</b>	<b>..</b>

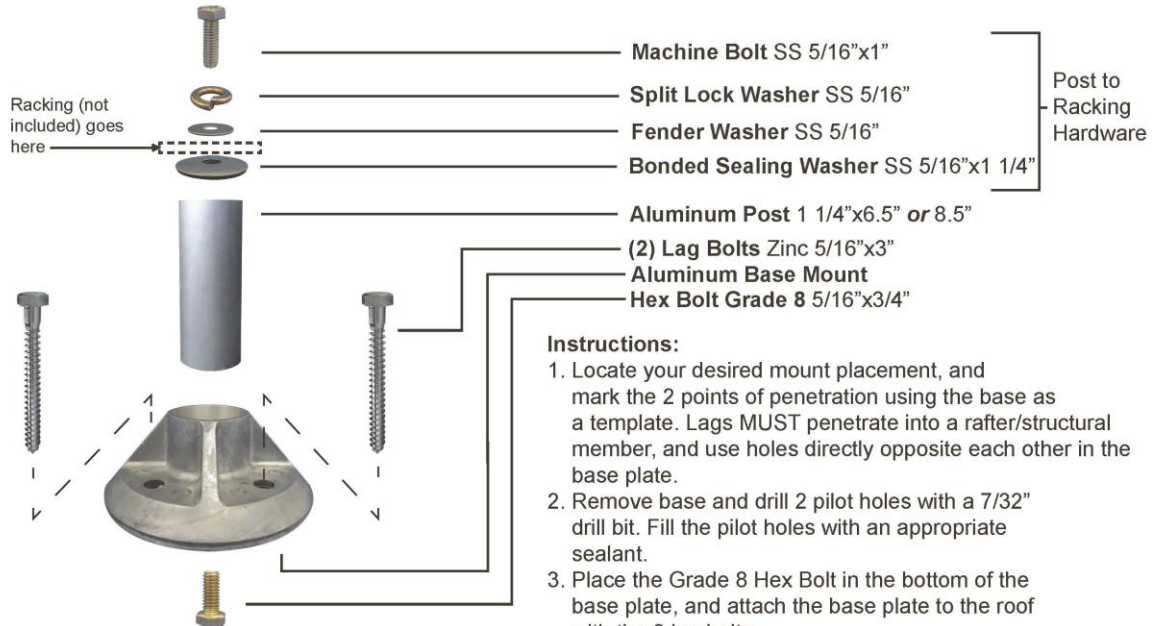
## **APPENDIX A**

# Quick Mount PV<sup>®</sup>

Your *Solution* in Mounting Products

Solar • H<sub>2</sub>O • Conduit • HVAC • Custom

## Low Slope Mount Specifications



### Instructions:

1. Locate your desired mount placement, and mark the 2 points of penetration using the base as a template. Lags MUST penetrate into a rafter/structural member, and use holes directly opposite each other in the base plate.
2. Remove base and drill 2 pilot holes with a 7/32" drill bit. Fill the pilot holes with an appropriate sealant.
3. Place the Grade 8 Hex Bolt in the bottom of the base plate, and attach the base plate to the roof with the 2 lag bolts.
4. Screw the post onto the Grade 8 Hex bolt in the base plate. attach the post-to-racking hardware to the top of the post for ease of location.
5. You are now ready to flash the mounts and attach racking to them.

### IMPORTANT-PLEASE READ:

*This product DOES NOT include flashing, and therefore is not waterproof by itself. As the installer, it is your responsibility to make sure all roof penetrations are flashed properly!*

Lag pull-out (withdrawal) capacities (lbs) in typical lumber:

### Lag Bolt Specifications

	Specific Gravity	2/ea 5/16" shaft per 2.5" thread depth	5/16" shaft per 1" thread depth
Douglas Fir, Larch	.50	1330	266
Douglas Fir, South	.46	1175	235
Engelmann Spruce, Lodgepole Pine (MSR 1650 f & higher)	.46	1175	235
Hem, Fir	.43	1060	212
Hem, Fir, (North)	.46	1175	235
Southern Pine	.55	1535	307
Spruce, Pine, Fir	.42	1025	205
Spruce, Pine, Fir (E of 2 million psi and higher grades of MSR and MEL)	.50	1330	266

Sources: Uniform Building Code; American Wood Council

Notes: 1) Thread must be embedded in a rafter or other structural roof member.

2) Pull-out values incorporate a 1.6 safety factor recommended by the American Wood Council.

3) See IBC for required edge distances.

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## **APPENDIX B**

**LOW SLOPE MOUNT QMLSH-7**

**LOAD TEST SETUP**

**PROJECT NUMBER 111316C**

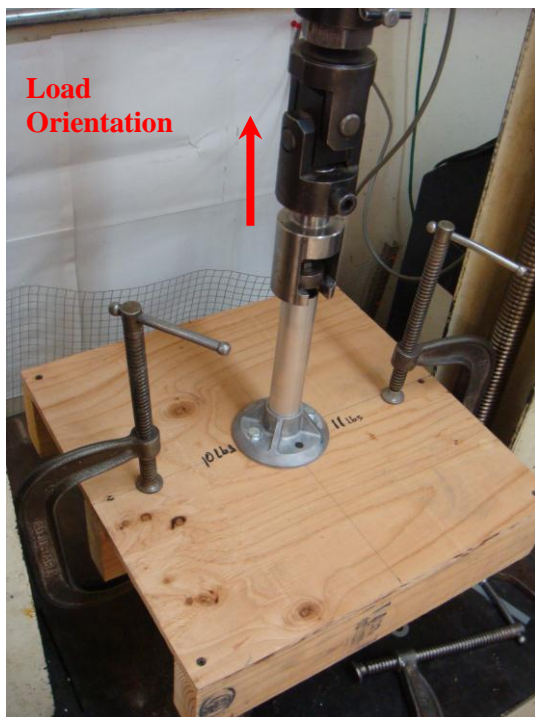


Figure 1. Tensile Test



Figure 2. Shear Test